

Date: Thursday, 8/30/2007 3:49:52 PM
 User: Kim Johnston

Process Sheet

| | | | | |
|---|---------------------------------------|----------------|------------------|---------------|
| Customer | : CU-DAR001 Dart Helicopters Services | | Drawing Name | : GASKET |
| Job Number | : 34353 | | | |
| Estimate Number | : 12791 | | | |
| P.O. Number | : N/A | | Part Number | : D35661 |
| This Issue | 8/30/2007 | S.O. No. : N/A | Drawing Number | : D3566 REV B |
| Prsht Rev. | : NC | | Project Number | : N/A |
| First Issue | : N/A | | Drawing Revision | : B |
| Previous Run | : 34200 | | Material | : N/A |
| Written By | | | Due Date | : 9/7/2007 |
| Checked & Approved By | | | Qty: | 40 |
| Comment | | | Um: | Each |
| Est Rev:A New Issue 07-03-08 ec Est Rev:B Added Drain Holes 07-07-09 JLM | | | | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|--|-----------------------|---|
| 1.0 | MNEO60S063 | NEOPRENE SHEET 0.063 M1051B 1B 07-09-02 |
| Comment: Qty.: 0.9566 sf(s)/Unit Total : 19.1310 sf(s) NEOPRENE SHEET 0.063 | | |
| 2.0 | WATER JET | FLOW WATER JET 1-Cut as per Dwg D3566 Dwg Rev: B 1B 07-09-02 Prog Rev: B |
| Comment: FLOW WATER JET 2-Deburr if necessary | | |
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE 1B 07-09-02 |
| Comment: INSPECT PARTS AS THEY COME OFF MACHINE | | |
| 4.0 | QC8 | SECOND CHECK Ep 07/09/04 x 44 cont'd |
| Comment: SECOND CHECK | | |
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 Finish Part 1/9/4 (44) |
| Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____ | | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: 12 Date: 07/09/04
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Thursday, 8/30/2007 3:49:52 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 34353

Part Number: D35661

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(44)

Comment: FINAL INSPECTION/W/O RELEASE

D0710904

Job Completion



U0710904

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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| | | | | | | | | |

NOTE: Date & initial all entries

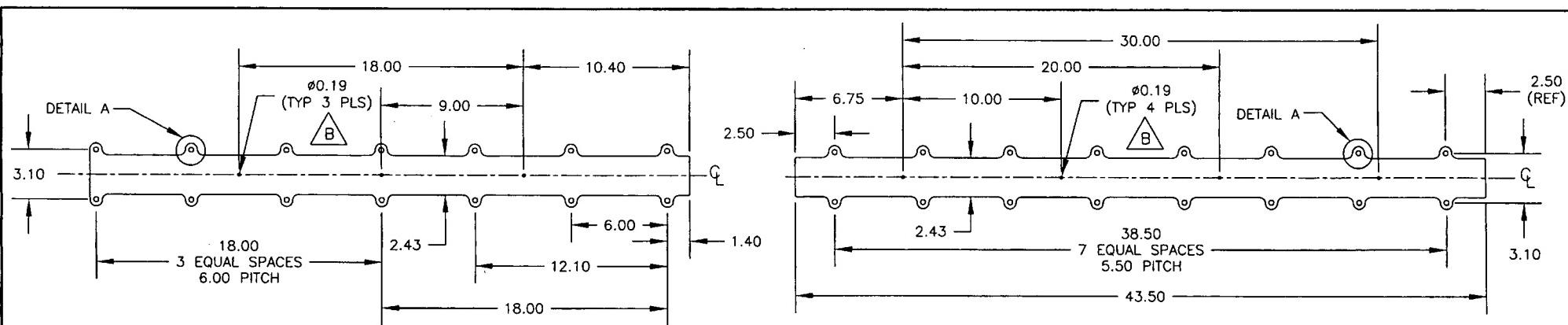
| | | |
|------------------------------|--------------|-------------|
| DART AEROSPACE LTD | Work Order: | 34353 |
| Description: Gasket | Part Number: | D3566-1 |
| Inspection Dwg: D3566 Rev: B | | Page 1 of 1 |

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

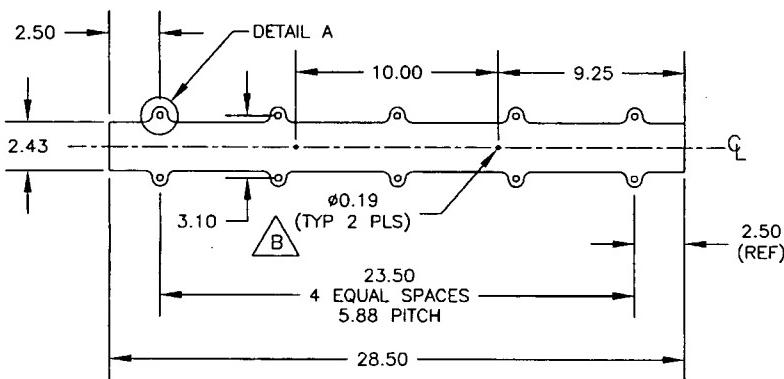
| | | | | | |
|--------------|-----------------|-------------|-----------------|---------------------|-----|
| Measured by: | <u>FB</u> | Audited by: | <u>ES</u> | Prototype Approval: | N/A |
| Date: | <u>07-09-02</u> | Date: | <u>07/09/04</u> | Date: | N/A |

| Rev | Date | Change | Revised by | Approved |
|------------|-------------|-----------------------------------|---------------------------|--------------------|
| A | 07.03.14 | New Issue | KJ/JLM | |
| B | 07.07.18 | Dimensions updated per Dwg Rev. B | KJ/JLM <i>[Signature]</i> | <i>[Signature]</i> |

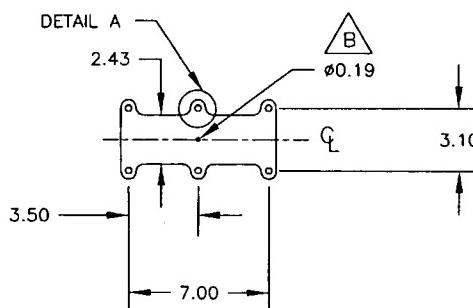


D3566-1 GASKET

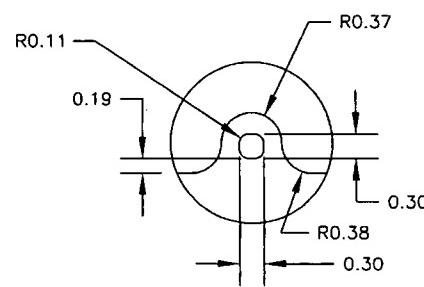
D3566-5 GASKET



D3566-7 GASKET



D3566-13 GASKET



CB 07.08.30
DETAIL A
SCALE 1:2
~~07.08.18~~
RELEASER
07.06.18
adding gasket

D3566-1/-3/-5/-7/-13 GASKET

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF. DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) PART IS SYMMETRICAL ABOUT CENTERLINE

NO. 36353
WORK ORDER
RETURN TO
ENGINEERING
CONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

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DART AEROSPACE LTD.

| | | |
|------------|------------|---|
| B | 07.04.17 | ADD DRAIN HOLES |
| A | 06.12.18 | NEW ISSUE |
| DESIGN | DRAWN BY | DART |
| <i>PJH</i> | <i>PJH</i> | DART AEROSPACE LTD. HAWKESBURY, ONTARIO, CANADA |
| CHECKED | APPROVED | DRAWING NO. |
| <i>JH</i> | <i>JH</i> | D3566 |
| DATE | | REV. B SHEET 1 OF 1 TITLE GASKET SCALE 1:8 |
| 07.04.17 | | |